



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW2905G00332-3G
Job Sheet 199208



Part No: RBW2905G00332-3G

Job Qty: 4 pcs

Part Name: Adapter Assembly, Pcm Pressure Line



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 9/16/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBW2905G00332-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	9/16/19		0.08	0.50	Small Fab - 1		M/L
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	4 pcs	9/16/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	4 pcs	9/16/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S211370



Part: RBW2905G00332-3G

Job No: 199208

Serial No/Batch: S211370

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 09/04/19

DAS
40
9-09

SEP 04 2019

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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	4 pcs	9/16/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 100 - (Small Fab) 1- Assemble as pre DWG RBW2905G00332-3G ***NOTE SEE INSTALLATION INSTRUCTIONS
 Descriptions: ATTACHED. For the lubricating fluid, please use 5606 oil (the same stuff we used for the damper testing)
 110 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
34 6 BU-S	Nut 3/8" Furulock, Steel (Fluid Connector)	4 Ea (1 ea)	100-Small Fab - 1	31454913 1130625 52
34 6 TU-S	Ferrule Rnd 3/8" Flareless, Steel (Fluid Connector)	4 Ea (1 ea)	100-Small Fab - 1	3062537
32 BR 2403-12-06	Union #6 To #12 (Fluid Connector)	4 Ea (1 ea)	100-Small Fab - 1	3199544 3210662 3x
37 N-2784-06	Coupling	4 Ea (1 ea)	100-Small Fab - 1	3198519
107 RBW2905G00332-3G-7	Tube Assembly	4 pcs (1 ea)	100-Small Fab - 1	3155425

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	6 BU-S	4	14	0
	6 TU-S	4	11	0
	BR 2403-12-06	4	9	0
	N-2784-06	4	10	0
	RBW2905G00332-3G-7	4	5	0

Part Specifications

Specifications could not be found.

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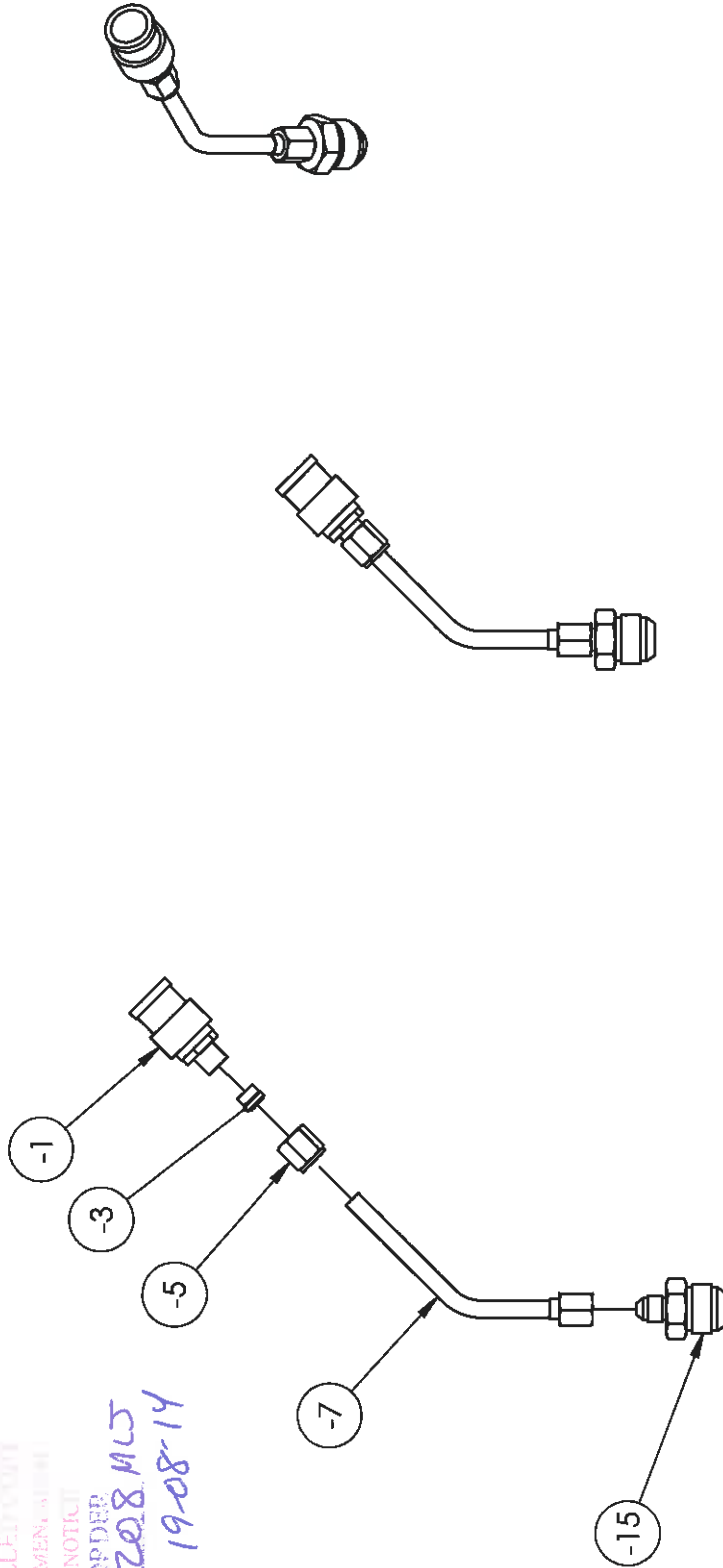
SUBJECT TO AWM, AWM

WITHOUT NOTICE

WORK ORDER

NO. 199208 MJS

19-08-14



NOTES:

1. REF. AGUSTA T/N: 3G2905G00332.
2. PART OF KIT: RBW2905G00132-3G.



ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	B/O	-1	1	COUPLING		STRATOFLEX # N-2784-06	1
	B/O	-3	1	FERRULE	STEEL	Ø3/8 FLARELESS FERRULE FLUID CONNECTOR # 6 TU-S	1
	B/O	-5	1	NUT	STEEL	3/8 FURULOK FLUID CONNECTOR # 6 BU-S	1
X		-7	1	TUBE ASSEMBLY			2
1	B/O	-9		TUBE	SEAMLESS S.S.	Ø3/8 X .049 WALL X 6.0	2
1	B/O	-11		NUT	STEEL	FLARE NUT FLUID CONNECTOR # 6 BTX-S	2
1	B/O	-13		SLEEVE	STEEL	Ø3/8 TUBE SLEEVE FLUID CONNECTOR # 6 TX-S	2
	B/O	-15	1	UNION	STEEL	#6 TO #12 FLUID CONNECTOR # BR 2403-12-08	1
ASSY		-7					
				DATE	1:4	3/3/2011	SHEET 1 OF 2
				SCALE	1:4		
				PLATING			
				USED ON MODEL		AGUSTA AW139	
				1. BREAK ALL SHARP EDGES .015 ± .45°			
				2. DIMENSIONAL LIMITS APPLY AFTER			
				UNLESS OTHERWISE SPECIFIED			
				DIMENSIONS ARE IN INCHES			
				FRACTIONS ± 1/8			
				ANGLES ± 5°			
				XXX ± .005			
				XX ± .01			
				X ± .1			
				TREAT			
				FINISH			
				APPROVED			
				DRAWN BY:	GILBERT		
				MAT'L			
				DWG NO.	RBW2905G00332-3G		
				TITLE	ADAPTER ASSY, PCM PRESSURE LINE		
				REV	2		



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

DISPOSITION		DEPARTMENT/PROCESS					
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐		
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐		
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____					
Description Work Order Deviation		Disposition					
		Completed By					
		Lead hand / Supervisor					
		QC / QA Coordinator					
		MRB (QS1042)					
Root Cause		FAULT CATEGORY					
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐			
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐			
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐			
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐			
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐				
Human Factors ☐	Other/Details: _____						